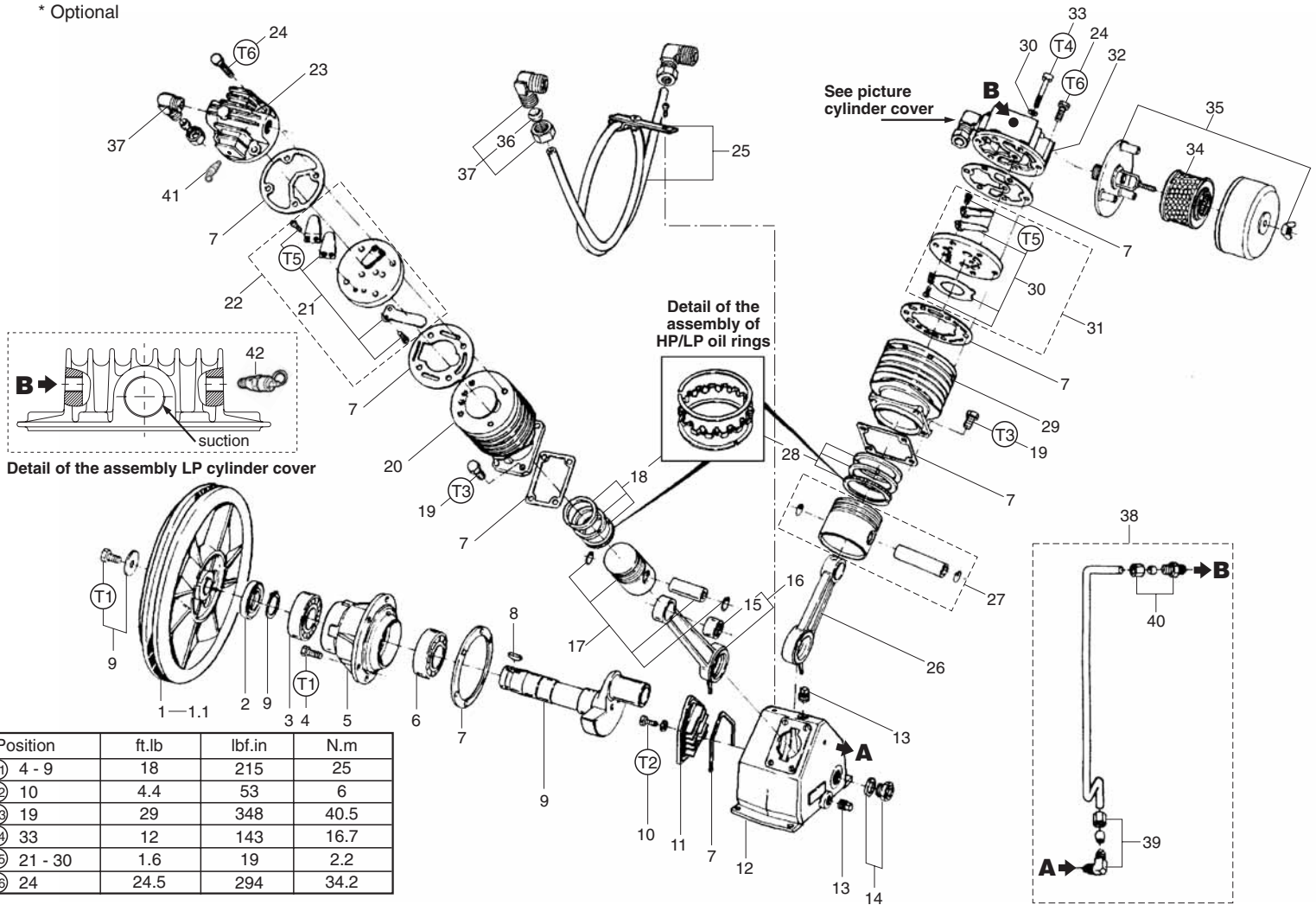


TECHNICAL DATA

MODEL	DISPLACEMENT cfm	MAX. PRESSURE psig	RPM	MOTOR hp	BELT	MOTOR PULLEY				OIL CAP.		WEIGHT in lbs	DISCHARGE SIZE
						2 poles		4 poles		ℓ	in.qt		
MSV 20 MAX	20	175	1050	5	1-A 2-A*	mm	inch	mm	inch	1.0	1.06	94.8	1/2" NPT
						128	5.04	216	8.5				

* Optional



Position	ft.lb	lbf.in	N.m
(T1) 4 - 9	18	215	25
(T2) 10	4.4	53	6
(T3) 19	29	348	40.5
(T4) 33	12	143	16.7
(T5) 21 - 30	1.6	19	2.2
(T6) 24	24.5	294	34.2

TABLE 1 - TORQUE ESPECIFICACIONES FOR BOLTS

BARE PUMP PARTS

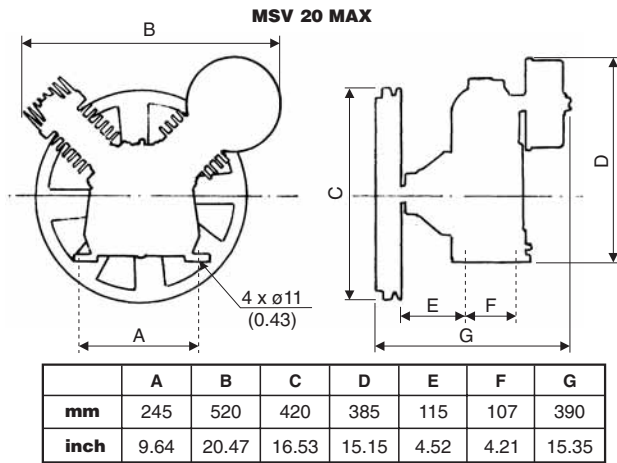
No.	CODE	DENOMINATION	QTY	No.	CODE	DENOMINATION	QTY
1	709.1062-0	Flywheel (1-A)	01	20	709.1057-0	HP 2" cylinder	01
1.1	709.1107-0	Flywheel (2-A)	01	21	830.0782-0	HP valve plate kit	01
2	023.0265-0	Oil seal	01	22	830.0785-0	HP 2" valve plate	01
3	019.0004-8	6206 bearing	01	23	709.1332-0	HP 2" cylinder cover	01
4	*	M8 x 1,25 x 20 hex. head screw	06	24	*	M8 x 1,25 x 30 hex. head bolt	10
5	709.1056-0	Flange	01	25	709.1229-0	Intercooler	01
6	019.0005-6	6207 bearing	01	26	709.1068-0	LP connecting rod	01
7	830.0776-0/NA	Gasket kit	01	27	016.0042-0	LP Ø 90mm piston	01
8	709.0163-3	Key	01	28	830.0780-0	LP 90mm ring kit	01
9	830.0778-0	Crankshaft	01	29	709.1058-0	LP 90mm cylinder	01
10	*	M5 x 0,8 x 20 head bolt	01	30	830.0779-0	LP valve plate kit	01
11	20028001	Labyrinth cover	01	31	830.0784-0	LP 90mm valve plate	01
12	709.1231-0	Crankcase	01	32	709.1232-0	LP 90mm cylinder cover	01
13	003.0028-4	1/4" plug	02	33	*	M6 x 1,0 x 45 Allen hex. head bolt	01
14	830.0775-0	3/4" oil level sight	01	34	007.0116-0	Air filter	01
15	019.0064-0	Needle bearing	01	35	007.0118-0	Filter element	01
16	830.0783-0	HP connecting rod with needle bearing	01	36	830.0603-0	5/8" ring kit	01
17	830.0786-0	HP Ø 2" piston	01	37	003.0294-0	NPT 1/2" x 5/8" elbow	02
18	830.0781-0	HP 2" ring kit	01	38	830.0340-5	Crankcase breather tube kit	01
19	*	M10 x 1,5 x 25 hex. head bolt	08	39	003.0005-5	NPT 1/8"x1/4" elbow	01
				40	003.0054-3	1/8"x1/4" straight connection	01
				41	022.0215-0	HP 1/8" ASME safety valve	01
				42	022.0177-0	LP 1/8" ASME safety valve	01
				-	709.1168-0	Pulley ø 216 mm (1A) - not shown	01
				-	709.1150-0	Pulley ø 128 mm (1A**) - not shown	01
				-	709.1270-0	Pulley ø 218 mm (2A) - not shown	01

* Part available in the market - not sold by Schulz.

** The standard motor pulley is supplied with a standard hole.

Note: HP = high pressure LP = low pressure

DIMENSIONS



INSTALLATION AND OPERATION INSTRUCTIONS

INSTALLATION AND LOCATION

1. Installation: Install the compressor in a covered, well ventilated area, free of dust, toxic gases, humidity or any other kind of pollution. The compressor should be located no closer than 32" (800mm) from a wall or any other obstacle that could interfere with the air flow through the fan. This distance will also make maintenance easier. Place the compressor on a leveled surface. Rotation of the flywheel must be in the direction of the arrow cast into the flywheel. The maximum ambient temperature recommended while working is 104°F or 40°C. If necessary, install an exhaust fan to guarantee fresh air and to dissipate heat.

Before making the electrical connections, check oil level and top-up lubricating oil. For type of oil, see table at the end of these instructions.

2. Electrical connection: The country's valid electrical standards must be followed regarding Low Voltage Electrical Installation.

OPERATION

1. Initial start procedure: Before turning on the compressor, check the crankcase oil level. It must be in the middle of the OIL LEVEL SIGHT. As to the type of oil to be used and the recommended change intervals, check at "Lubrication" and as to its volume, check the Technical Data Table.

2. Start: Turn on the electrical start key and let your compressor run for about 10 (ten) minutes, what will keep the tank's internal pressure or compressed air around 20 psig. This will optimize a homogeneous lubrication of the parts.

LIMITED WARRANTY

All component parts on your SCHULZ compressor are warranted to be free of defects in workmanship and material for a period of one year. Transportation charges are responsibility of the purchaser. This warranty extends to the original purchaser of the compressor only.

There are no express warranties except as contained in this limited warranty statement and implied warranties, including those of merchantability and fitness for a particular purpose, are limited to the period of warranty.

Our liability is limited solely to replacement of nonconforming parts as set forth herein and does not include any liability for any incidental, consequential, or other damages of any kind. This warranty gives you specific legal rights, and you may also have other rights that vary from state to state.

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MAINTENANCE

WARNING

Turn off power before servicing and be sure the air tank is unloaded. These instructions are based on normal operating conditions. If the compressor is located in an exceedingly dusty area, increase the frequency of all inspections.

DAILY

- Inspect the compressor visually.
- Check oil level and add some if necessary, before turning the compressor on.
- Drain moisture from the piping system.
- Be sure there is no excessive or unusual vibration or noise.

WEEKLY

- Remove and clean intake air filters; do not wash the filter element.
- Check V-belt for tightness. Belt tension should be adjusted to allow approximately 3/8" to 1/2" (9 to 13 mm) deflection with normal thumb pressure.
- Clean cylinders externally, cylinder head, motor, fan blade, tubing, and tank.
- ASME safety valve should be tested manually to see if it is working properly.

MONTHLY

- Check entire system for air leakage around fittings, etc by using water and soap lather.
- Check the pressure switch operation.
- Check for oil contamination and change it if necessary.

QUARTERLY

- Change the air filter element every 300 working hours or quarterly. (Whichever occurs first).
- Fasten bolts and nuts as required. (See table 01)
- Change oil more frequently if compressor is located in a very dirty environment.
- **WHILE RUNNING IN A PERIOD OF ABOUT 100 WORKING HOURS THE OIL LEVEL SHOULD BE CAREFULLY CHECKED.**

ANNUALLY

- Test and calibrate the pressure switch, pressure gauge and ASME safety valve according to their own technical standards. These parts must be removed from the tank and pump to be tested.
- Inspect and clean the suction and discharge valve(s) plate(s) every 1000 (one thousand) working hours (whichever occurs first), located between the cylinder and its cover and, if necessary, replace it (them) according to the operation conditions.

LUBRICATION

- The first oil change should be made after 8 hours of operation.
- The second oil change after 40 hours of operation.
- The third and following exchanges should be made after 200 hours of operation, or 60 (sixty) days, whichever occurs first.

NOTE:

Heavy Duty and multi-viscous oils are not adequate for Schulz air compressor's lubrication. The same applies to oils that tend to emulsify.

We recommend good industrial oil for air compressors, with rust and oxidation inhibitors and high viscosity level (from 90 to 95), SAE or ISO, as indicated in the table below:

RECOMMENDED LUBRICANT OILS FOR SCHULZ AIR PUMPS

AMBIENT TEMPERATURE °F (°C)		
Below 32 °F Below 0 °C	32 °F to 68 °F 0 °C to 20 °C	68 °F to 104 °F 20 °C to 40 °C
SAE 10W or ISO 32	SAE 20W or ISO 68	SAE 30 or ISO 100

Note: Schulz reserves the right to make changes without prior notice.

DISTRIBUTOR

